

CLAIMS:

1. A pallet substructure, comprising:  
a reinforcement structure;  
a foot member; and  
a gusset disposed in mechanical communication with said reinforcement structure and said foot member.
2. The pallet substructure of Claim 1, wherein said gusset is attached to said foot member.
3. The pallet substructure of Claim 2, wherein said gusset is attached to an inner wall of said foot member.
4. The pallet substructure of Claim 3, wherein said foot member is filled with a foam support material.
5. The pallet substructure of Claim 1, wherein said foot member is filled with a foam support material.
6. The pallet substructure of Claim 1, wherein said reinforcement structure is bowed out of the plane thereof.
7. A pallet substructure, comprising:  
a reinforcement structure bowed out of plane thereof;  
a foot member, wherein said foot member has foam material therein;  
and  
a gusset disposed in mechanical communication with said reinforcement structure and said foot member.